# DETERMINATION OF SORPTION-ISOTHERMS IN FOOD

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Water activity  $(a_w)$  in food at known moisture content can be determined by instruments or determination of moisture content and equilibration against saturated salt solution in conventional desiccator. However, in these methods equilibration takes a long time, depending upon food composition. In this work a simple and inexpensive method has been developed to obtain sorption-isotherm in short time for determining  $a_w$  of a food. A small plastic cup was chosen (7cm/5cm) as a vessel. A weighed food in small glass beaker was rested on plastic stand in the vessel containing saturated salt solution 1/3 of its volume. The vessel was cap-closed and airtight. This technique was used for determination of  $a_w$  of dehydrated banana chips and equilibration was reached in 2 days which otherwise required 20 days for the conventional desiccator.

Key words: Modified method, Water activity (a, ), Banana chips.

# Introduction

Microorganisms cannot carry out their normal metabolic activities or multiply without water. They cannot grow in pure water or in the absence of water, but grow only in aqueous solutions. Water activity  $(a_w)$  is an index of the availability of water for chemical reactions and microbial growth. The  $a_w$  is related to equilibrium relative humidity (ERH) or vapour pressure (VP). The  $a_w$  has been defined as the ratio of the VP of water above a material and pure water at the same temperature.

### $a_{w} = P/Po = ERH/100$

where P= water vapour pressure exerted by food material, Po = vapour pressure of pure water at temperature To, which is equilibrium temperature of the system and ERH= equilibrium relative humidity. The moisture-sorption-isotherm relates moisture content of material to its  $a_w$  at a given temperature. In order to obtain a given point, a sample is equilibrated against a solution of a constant and known water activity and its moisture content determined. The primary standard for  $a_w$  equilibration is a saturated salt solution. The National Bureau of Standards published a list of 28 salts covering the  $a_w$  range 0.03-0.98 (Greenspan 1977).

## **Materials and Methods**

*Reagents.* All chemicals were of Analar Grade, purchased from BDH Chemical Ltd, Poole, UK.

*Preparation of Sample*. The laboratory work was carried out in the Department of Food Science and Technology, NWFP Agricultural University, Peshawar. The banana chips before dehydration were sweetened with sucrose 20°brix (Alam *et al* 1994), sucrose-glucose 7:3 40°brix, glucose 40°brix and fructose 30° brix separately (Alam *et al* 1995).

# **Results and Discussion**

To determine the equilibration of water activity of foods, the apparatus used is a large desiccator which holds the standard solutions in place of desiccant. A number of dishes holding the material rest on a support some distance above the solution. This takes many weeks to complete the equilibration. In this research the vessel chosen was a small plastic cup (height 7cm; width 5 cm). The vessel was filled with standard salt saturated solution 1/3 of its volume. Table 1 shows a list of salts used in this experiment. A small glass beaker containing weighed sample (1 g) of dehydrated sweetened banana chip (duplicate) was rested on plastic stand in vessel and then capclosed and further air-tighted with cellotape. The sample was allowed for 24 h to reach equilibrium at 25°C. When the sample showed no gain or loss, it was considered to be at its equilibrium moisture content (EMC). Moisture content in sample was determined according to AOAC method (1984). The new modified proximity equilibration cell (MPEC) was compared with the conventional desiccator for equilibration of dehydrated banana chips at 25°C. The time taken by MPEC was 2 days as compared with 20-22 days of conventional desiccator. The results were obtained by plotting gain/loss in weight per unit time against known a, values of salts used in the experiment (Landrock and Procter 1951). By interpolation the a value was read at that point where the smooth curve drawn through the plotted data intersects the baseline representing no weight change. Table 2 shows the value of water activity for dehydrated sweetened banana chips determined by MPEC and conventional desiccator. The results of both methods were similar. Four different products of dehydrated banana chips were studied for a determination. Product A (sweetened with sucrose 20° brix), Product B (Sweetened with sucrose/glucose

V	Salt aw   KNO3 0.9462   BaCl2 0.9103	
	Salt	a <sub>w</sub>
	KNO,	0.9462
	BaC1,	0.9103
	ZnSO	0.8899

K,Cro,

NaC1

NaBr

(NH<sub>4</sub>), SO<sub>4</sub>

MgC1 <sub>2</sub>		0.3307			
Note:- Constant relative (Rockland 1960)	humidity	varies	slightly	with	temperature

0.8586

0.8134

0.7547

0.5914

### Table 2

Comparison of the conventional desiccator and the modified proximity equilibration cell (MPEC) for determining water-activity

the superior protection	Water activity (25°C)			
Dried banana chips	Conventional desiccator	MPEC		
Product A	0.748	0.754		
Product B	0.670	0.663		
Product C	0.705	0.710		
Product D	0.654	0.652		

7:3 40° brix), Product C (sweetened glucose 40° brix) and Product D (sweetened with fructose 30° brix). Further work of preparation, dehydration and treatment with various sweeteners of banana chips has already been reported in detail by Alam *et al* (1994, 1995).

## Conclusion

In this work a new inexpensive and simple method "modified proximity equilibration cell (MPEC)," was developed to determine the water activity of a food. In this method a food sample was rested in small glass beaker in plastic cup (7cm/5cm) containing saturated salt solution. The same food sample was also studied for water activity by conventional desiccator. In MPEC method equilibration was reached in 2 days which otherwise required 20-22 days for the conventional desiccator.

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