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# CAUSES OF CORROSION IN THE REINFORCED CEMENT CONCRETE (RCC) STRUCTURE AND STEEL ANCHORS OF TARBELA DAM

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Many experiments and practical trials have been made to find the causes of deterioration and corrosion of cement and concrete steel and mild steel surfaces. Hasson [1] reported that chloride ions have corrosive effect on steel and steel in RCC, Mehta [2] studied that sulphate ions deteriorates the portland cement and concrete. Gupta, *et. al.* [3] studied the effect of pH and sulfide ions on steel in aqueous solution and reported that generally corrosion rates were higher at lower pH at all sulfide ion levels, and at low pH values, the corrosion rates increase with the increase of sulfide concentration.

The present communication describes the causes of corrosion of Reinforced Cement Concrete (RCC) Structure and Steel Anchors of Tarbela Dam.

Table 1 and 2 indicate the corrosion/damage of RCC Structure and Steel Anchors may be due to the formation of intermediate (corrosive) products, formed as a result of oxidation of pyrite, high acidity, low pH values and enormously high sulphates contents.

Key words: Corrosion, RCC/Steel anchors, Tarbela Dam.

| TABLE 1. CHEMICAL COMPOSITION OF | WATER SAMPLES (I | IN PARTS PER MILLION). |
|----------------------------------|------------------|------------------------|
|----------------------------------|------------------|------------------------|

|   | 1        | 2          | 3        | 4        | 5        | 6             |
|---|----------|------------|----------|----------|----------|---------------|
| pH  | 2.9      | 2.5        | 3.5      | 3.2      | 6.0      | 6.3           |
| Suspended matter                          | 510 ppm  | 480 ppm    | 220 ppm  | 235 ppm  | 60 ppm   | 50 ppm        |
| Total dissolved solid Total d             | 6200 ppm | 5800 ppm   | 1820 ppm | 1870 ppm | 1320 ppm | 1340 ppm      |
| 1340 ppm                                  |          | 11         | 11       |          |          | an an the The |
| Carbonated (as CaCO <sub>2</sub> )        | -        | —          | -        |          |          |               |
| Bicarbonates (as CaCO <sub>2</sub> )      | -        | - <u>-</u> | _        | _        | 88 ppm   | 65 ppm        |
| Bicarbonates (as HCO,)                    |          | _          | _        | -        | 53 ppm   | 45 ppm        |
| Total acidity (as CaCO <sub>3</sub> )     | 3300 ppm | 3800 ppm   | 2600 ppm | 2400 ppm | 380 ppm  | 340 ppm       |
| Calcium (as Ca <sup>++</sup> )            | 520 ppm  | 560 ppm    | 192 ppm  | 180 ppm  | 144 ppm  | 132 ppm       |
| Hardness (as CaCO <sub>2</sub> )          | 1300 ppm | 1340 ppm   | 480 ppm  | 430 ppm  | 360 ppm  | 395 ppm       |
| Magnesium hardness(as CaCO <sub>3</sub> ) | 2000 ppm | 1850 ppm   | 860 ppm  | 845 ppm  | 730 ppm  | 765 ppm       |
| Iron (as Fe)                              | 222 ppm  | 202 ppm    | 11 ppm   | 16 ppm   | _        |               |
| Sulphates (as SO <sub>4</sub> )           | 4527 ppm | 4825 ppm   | 1295 ppm | 1330 ppm | 864 ppm  | 832 ppm       |
| Sodium (as Na <sup>++</sup> )             | 130 ppm  | 118 ppm    | 33.5 ppm | 30.5 ppm | 23 ppm   | 35 ppm        |
| Potassium (as K <sup>++</sup> )           | 7 ppm    | 12 ppm     | 3.5 ppm  | 3 ppm    | 3 ppm    | 4.5 ppm       |

TABLE 2. CHEMICAL COMPOSITION OF ROCK AND ROCK ENCRUSTATION SAMPLE.

|   | Rock samples |        |        |        | Rock encrustation samples |       |       |       |       |       |        |       |
|---|--------------|--------|--------|--------|---------------------------|-------|-------|-------|-------|-------|--------|-------|
|   | 1            | 2      | 3      | 4      | 5                         | 6     | 1     | 2     | 3     | 4     | 5      | 6     |
| Moisture  | 0.56%        | 0.62%  | 8.20%  | 7.25   | 0.83                      | 0.72  | 22.23 | 20.18 | 21.21 | 21.85 | 20.21  | 20.85 |
| Loss on ign.  | 10.44%       | 9.38%  | 11.42% | 12.08  | 1.54.                     | 1.86  | 22.89 | 21.35 | 20.83 | 22.55 | 15.28  | 14.63 |
| Free sulphur  | Nil          | Nil    | Nil    | Nil    | Nil                       | Nil   | 15.88 | 13.35 | 14.56 | 15.35 | 12.32  | 13.36 |
| SiO,  | 42.47%       | 40.55% | 46.80% | 44.50  | 53.53                     | 50.28 | 9.76  | 13.53 | 12.68 | 11.32 | 19.95  | 20.58 |
| Fe <sub>2</sub> Ó <sub>2</sub>  | 7.12%        | 8.35%  | 1.92%  | 1.85   | 0.73                      | 0.66  | 4.71  | 5.23  | 5.83  | 4.85  | 6.46   | 5.75  |
| Al <sub>2</sub> O <sub>2</sub>  | 28.81%       | 30.15% | 27.14% | 29.38  | 25.27                     | 28.35 | 22.50 | 20.25 | 21.15 | 20.58 | 8.26   | 7.83  |
| Fe <sub>2</sub> Ó <sub>3</sub><br>Al <sub>2</sub> O <sub>3</sub><br>CaO | 1.66%        | 1.22%  | 1.02   | 1.22   | 0.68                      | 0.53  | 0.92  | 2.22  | 1.85  | 1.05  | 3.04   | 2.83  |
| MgO   | 2.93%        | 2.56%  | 0.96   | 0.90   | 6.72                      | 7.38  | 1.65  | 2.83  | 1.15  | 1.36  | 8.88   | 9.32  |
| Na <sub>o</sub> O   | 6.74%        | 6.54%  | 0.73   | 0.65   | 10.49                     | 9.55  | 0.27  | 0.45  | 0.35  | 0.28  | 5.60   | 4.36  |
| K Ó   | 0.27%        | 0.35%  | 1.09   | 1.28   | 0.52                      | 0.48  | 0.05  | 0.13  | 0.12  | 0.10  | 0.53   | 0.42  |
| Na,O<br>K,O<br>SO <sub>3</sub>  | Nil          | Nil    | 1.24   | 1.02   | Nil                       | Nil   | 0.04  | 0.03  | 0.04  | 0.03  | 0.04   | 0.04  |
| Total:  | 101.00       | 99.72  | 100.52 | 100.13 | 100.32                    | 99.88 | 100.9 | 99.57 | 99.77 | 99.32 | 100.57 | 99.97 |

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